

Technical Information

Revised Thermocouple Reference Tables

MAXIMUM TEMPERATURE RANGE

Thermocouple Grade

32 to 3092°F
0 to 1700°C

Extension Grade

32 to 212°F
0 to 100°C

LIMITS OF ERROR

(whichever is greater)

Standard: 0.5°C over 800°C

Special: NOT ESTABLISHED

COMMENTS, BARE WIRE ENVIRONMENT:

Oxidizing or Inert; Do Not Insert in Metal Tubes;

Beware of Contamination; High Temperature;

Common Use in Glass Industry

TEMPERATURE IN DEGREES °C

REFERENCE JUNCTION AT 0°C

°C

Platinum-30% Rhodium VS. Platinum-6% Rhodium

TYPE B

Reference
Tables
N.I.S.T.
Monograph 175
Revised to
ITS-90

Thermoelectric Voltage in Millivolts

°C	0	1	2	3	4	5	6	7	8	9	10	°C	0	1	2	3	4	5	6	7	8	9	10	°C	
0	0.000	0.000	0.000	-0.001	-0.001	-0.001	-0.001	-0.001	-0.002	-0.002	-0.002	0	600	1.792	1.798	1.804	1.810	1.816	1.822	1.828	1.834	1.840	1.846	1.852	600
10	-0.002	-0.002	-0.002	-0.002	-0.002	-0.002	-0.002	-0.002	-0.003	-0.003	-0.003	10	610	1.852	1.858	1.864	1.870	1.876	1.882	1.888	1.894	1.901	1.907	1.913	610
20	-0.003	-0.003	-0.003	-0.003	-0.003	-0.002	-0.002	-0.002	-0.002	-0.002	-0.002	20	620	1.913	1.919	1.925	1.931	1.937	1.944	1.950	1.956	1.962	1.968	1.975	620
30	-0.002	-0.002	-0.002	-0.002	-0.002	-0.001	-0.001	-0.001	-0.001	-0.001	0.000	30	630	1.975	1.981	1.987	1.993	1.999	2.006	2.012	2.018	2.025	2.031	2.037	630
40	0.000	0.000	0.000	0.000	0.000	0.001	0.001	0.001	0.002	0.002	0.002	40	640	2.037	2.043	2.050	2.056	2.062	2.069	2.075	2.082	2.088	2.094	2.101	640
50	0.002	0.003	0.003	0.003	0.004	0.004	0.004	0.005	0.005	0.006	0.006	50	650	2.101	2.107	2.113	2.120	2.126	2.133	2.139	2.146	2.152	2.158	2.165	650
60	0.006	0.007	0.007	0.008	0.008	0.009	0.009	0.010	0.010	0.011	0.011	60	660	2.165	2.171	2.178	2.184	2.191	2.197	2.204	2.210	2.217	2.224	2.230	660
70	0.011	0.012	0.012	0.013	0.014	0.014	0.015	0.015	0.016	0.017	0.017	70	670	2.230	2.237	2.243	2.250	2.256	2.263	2.270	2.276	2.283	2.289	2.296	670
80	0.017	0.018	0.019	0.020	0.020	0.021	0.022	0.022	0.023	0.024	0.025	80	680	2.296	2.303	2.309	2.316	2.323	2.329	2.336	2.343	2.350	2.356	2.363	680
90	0.025	0.026	0.026	0.027	0.028	0.029	0.030	0.031	0.031	0.032	0.033	90	690	2.363	2.370	2.376	2.383	2.390	2.397	2.403	2.410	2.417	2.424	2.431	690
100	0.033	0.034	0.035	0.036	0.037	0.038	0.039	0.040	0.041	0.042	0.043	100	700	2.431	2.437	2.444	2.451	2.458	2.465	2.472	2.479	2.485	2.492	2.499	700
110	0.043	0.044	0.045	0.046	0.047	0.048	0.049	0.050	0.051	0.052	0.053	110	710	2.499	2.506	2.513	2.520	2.527	2.534	2.541	2.548	2.555	2.562	2.569	710
120	0.053	0.055	0.056	0.057	0.058	0.059	0.060	0.062	0.063	0.064	0.065	120	720	2.569	2.576	2.583	2.590	2.597	2.604	2.611	2.618	2.625	2.632	2.639	720
130	0.065	0.066	0.068	0.069	0.070	0.072	0.073	0.074	0.075	0.077	0.078	130	730	2.639	2.646	2.653	2.660	2.667	2.674	2.681	2.688	2.696	2.703	2.710	730
140	0.078	0.079	0.081	0.082	0.084	0.085	0.086	0.088	0.089	0.091	0.092	140	740	2.710	2.717	2.724	2.731	2.738	2.746	2.753	2.760	2.767	2.775	2.782	740
150	0.092	0.094	0.095	0.096	0.098	0.099	0.101	0.102	0.104	0.106	0.107	150	750	2.782	2.789	2.796	2.803	2.811	2.818	2.825	2.833	2.840	2.847	2.854	750
160	0.107	0.109	0.110	0.112	0.113	0.115	0.117	0.118	0.120	0.122	0.123	160	760	2.854	2.862	2.869	2.876	2.884	2.891	2.898	2.906	2.913	2.921	2.928	760
170	0.123	0.125	0.127	0.128	0.130	0.132	0.134	0.135	0.137	0.139	0.141	170	770	2.928	2.935	2.943	2.950	2.958	2.965	2.973	2.980	2.987	2.995	3.002	770
180	0.141	0.142	0.144	0.146	0.148	0.150	0.151	0.153	0.155	0.157	0.159	180	780	3.002	3.010	3.017	3.025	3.032	3.040	3.047	3.055	3.062	3.070	3.078	780
190	0.159	0.161	0.163	0.165	0.166	0.168	0.170	0.172	0.174	0.176	0.178	190	790	3.078	3.085	3.093	3.100	3.108	3.116	3.123	3.131	3.138	3.146	3.154	790
200	0.178	0.180	0.182	0.184	0.186	0.188	0.190	0.192	0.195	0.197	0.199	200	800	3.154	3.161	3.169	3.177	3.184	3.192	3.200	3.207	3.215	3.223	3.230	800
210	0.199	0.201	0.203	0.205	0.207	0.209	0.212	0.214	0.216	0.218	0.220	210	810	3.230	3.238	3.246	3.254	3.261	3.269	3.277	3.285	3.292	3.300	3.308	810
220	0.220	0.222	0.225	0.227	0.229	0.231	0.234	0.236	0.238	0.241	0.243	220	820	3.308	3.316	3.324	3.331	3.339	3.347	3.355	3.363	3.371	3.379	3.386	820
230	0.243	0.245	0.248	0.250	0.252	0.255	0.257	0.259	0.262	0.264	0.267	230	830	3.386	3.394	3.402	3.410	3.418	3.426	3.434	3.442	3.450	3.458	3.466	830
240	0.267	0.269	0.271	0.274	0.276	0.279	0.281	0.284	0.286	0.289	0.291	240	840	3.466	3.474	3.482	3.490	3.498	3.506	3.514	3.522	3.530	3.538	3.546	840
250	0.291	0.294	0.296	0.299	0.301	0.304	0.307	0.309	0.312	0.314	0.317	250	850	3.546	3.554	3.562	3.570	3.578	3.586	3.594	3.602	3.610	3.618	3.626	850
260	0.317	0.320	0.322	0.325	0.328	0.330	0.333	0.336	0.338	0.341	0.344	260	860	3.626	3.634	3.643	3.651	3.659	3.667	3.675	3.683	3.692	3.700	3.708	860
270	0.344	0.347	0.349	0.352	0.355	0.358	0.360	0.363	0.366	0.369	0.372	270	870	3.708	3.716	3.724	3.732	3.741	3.749	3.757	3.765	3.774	3.782	3.790	870
280	0.372	0.375	0.377	0.380	0.383	0.386	0.389	0.392	0.395	0.398	0.401	280	880	3.790	3.798	3.807	3.815	3.823	3.832	3.840	3.848	3.857	3.865	3.873	880
290	0.401	0.404	0.407	0.410	0.413	0.416	0.419	0.422	0.425	0.428	0.431	290	890	3.873	3.882	3.890	3.898	3.907	3.915	3.923	3.932	3.940	3.949	3.957	890
300	0.431	0.434	0.437	0.440	0.443	0.446	0.449	0.452	0.455	0.458	0.462	300	900	3.957	3.965	3.974	3.982	3.991	3.999	4.008	4.016	4.024	4.033	4.041	900
310	0.462	0.465	0.468	0.471	0.474	0.478	0.481	0.484	0.487	0.490	0.494	310	910	4.041	4.050	4.058	4.067	4.075	4.084	4.093	4.101	4.110	4.118	4.127	910
320	0.494	0.497	0.500	0.503	0.507	0.510	0.513	0.517	0.520	0.523	0.527	320	920	4.127	4.135	4.144	4.152	4.161	4.170	4.178	4.187	4.195	4.204	4.213	920
330	0.527	0.530	0.533	0.537	0.540	0.544	0.547	0.550	0.554	0.557	0.561	330	930	4.213	4.221	4.230	4.239	4.247	4.256	4.265	4.273	4.282	4.291	4.299	930
340	0.561	0.564	0.568	0.571	0.575	0.578	0.582	0.585	0.589	0.592	0.596	340	940	4.299	4.308	4.317	4.326	4.334	4.343	4.352	4.360	4.369	4.378	4.387	940
350	0.596	0.599	0.603	0.607	0.610	0.614	0.617	0.621	0.625	0.628	0.632	350	950	4.387	4.396	4.404	4.413	4.422	4.431	4.440	4.448	4.457	4.466	4.475	950
360	0.632	0.636	0.639	0.643	0.647	0.650	0.654	0.658	0.662	0.665	0.669	360	960	4.475	4.484	4.493	4.501	4.510	4.519	4.528	4.537	4.546	4.555	4.564	960
370	0.669	0.673	0.677	0.680	0.684	0.688	0.692	0.696	0.700	0.703	0.707	370	970	4.564	4.573	4.582	4.591	4.599	4.608	4.617	4.626	4.635	4.644	4.653	970
380	0.707	0.711	0.715	0.719	0.723	0.727	0.731	0.735	0.738	0.742	0.746	380	980	4.653	4.662	4.671	4.680	4.689	4.698	4.707	4.716	4.725	4.734	4.743	980
390	0.746	0.750	0.754	0.758	0.762	0.766	0.770	0.774	0.778	0.782	0.787	390	990	4.743	4.753	4.762	4.771	4.780	4.789	4.798	4.807	4.816	4.825	4.834	990
400	0.787	0.791	0.795	0.799	0.803	0.807	0.811	0.815	0.819	0.824	0.828	400	1000	4.834	4.843	4.853	4.862	4.871	4.880	4.889	4.898	4.908	4.917	4.926	1000
410	0.828	0.832	0.836	0.840	0.844	0.849	0.853	0.857	0.861	0.866	0.870	410	1010	4.926	4.935	4.944	4.954	4.963	4.972	4.981	4.990	5.000	5.009	5.018	1010
420	0.870	0.874	0.878	0.883	0.887	0.891	0.896	0.900	0.904	0.909	0.913	420	1020	5.018	5.027	5.037	5.046	5.055	5.065	5.074	5.083	5.092	5.102	5.111	1020
430	0.913	0.917	0.922	0.926	0.930	0.935	0.939	0.944	0.948	0.953	0.957	430	1030	5.111	5.120	5.130									

Technical Information

Revised Thermocouple Reference Tables

TYPE
Reference
Tables
N.I.S.T.
Monograph 175
Revised to
ITS-90

B

°C

Platinum-30% Rhodium
vs.
Platinum-6% Rhodium

MAXIMUM TEMPERATURE RANGE

Thermocouple Grade
32 to 3092°F
0 to 1700°C

Extension Grade
32 to 212°F
0 to 100°C

LIMITS OF ERROR
(whichever is greater)
Standard: 0.5°C over 800°C
Special: NOT ESTABLISHED

COMMENTS, BARE WIRE ENVIRONMENT:
Oxidizing or Inert; Do Not Insert in Metal Tubes;
Beware of Contamination; High Temperature;
Common Use in Glass Industry

TEMPERATURE IN DEGREES °C
REFERENCE JUNCTION AT 0°C

Thermoelectric Voltage in Millivolts

°C	0	1	2	3	4	5	6	7	8	9	10	°C
1200	6.786	6.797	6.807	6.818	6.828	6.838	6.849	6.859	6.869	6.880	6.890	1200
1210	6.890	6.901	6.911	6.922	6.932	6.942	6.953	6.963	6.974	6.984	6.995	1210
1220	6.995	7.005	7.016	7.026	7.037	7.047	7.058	7.068	7.079	7.089	7.100	1220
1230	7.100	7.110	7.121	7.131	7.142	7.152	7.163	7.173	7.184	7.194	7.205	1230
1240	7.205	7.216	7.226	7.237	7.247	7.258	7.269	7.279	7.290	7.300	7.311	1240
1250	7.311	7.322	7.332	7.343	7.353	7.364	7.375	7.385	7.396	7.407	7.417	1250
1260	7.417	7.428	7.439	7.449	7.460	7.471	7.482	7.492	7.503	7.514	7.524	1260
1270	7.524	7.535	7.546	7.557	7.567	7.578	7.589	7.600	7.610	7.621	7.632	1270
1280	7.632	7.643	7.653	7.664	7.675	7.686	7.697	7.707	7.718	7.729	7.740	1280
1290	7.740	7.751	7.761	7.772	7.783	7.794	7.805	7.816	7.827	7.837	7.848	1290
1300	7.848	7.859	7.870	7.881	7.892	7.903	7.914	7.924	7.935	7.946	7.957	1300
1310	7.957	7.968	7.979	7.990	8.001	8.012	8.023	8.034	8.045	8.056	8.066	1310
1320	8.066	8.077	8.088	8.099	8.110	8.121	8.132	8.143	8.154	8.165	8.176	1320
1330	8.176	8.187	8.198	8.209	8.220	8.231	8.242	8.253	8.264	8.275	8.286	1330
1340	8.286	8.298	8.309	8.320	8.331	8.342	8.353	8.364	8.375	8.386	8.397	1340
1350	8.397	8.408	8.419	8.430	8.441	8.453	8.464	8.475	8.486	8.497	8.508	1350
1360	8.508	8.519	8.530	8.542	8.553	8.564	8.575	8.586	8.597	8.608	8.620	1360
1370	8.620	8.631	8.642	8.653	8.664	8.675	8.687	8.698	8.709	8.720	8.731	1370
1380	8.731	8.743	8.754	8.765	8.776	8.787	8.799	8.810	8.821	8.832	8.844	1380
1390	8.844	8.855	8.866	8.877	8.889	8.900	8.911	8.922	8.934	8.945	8.956	1390
1400	8.956	8.967	8.979	8.990	9.001	9.013	9.024	9.035	9.047	9.058	9.069	1400
1410	9.069	9.080	9.092	9.103	9.114	9.126	9.137	9.148	9.160	9.171	9.182	1410
1420	9.182	9.194	9.205	9.216	9.228	9.239	9.251	9.262	9.273	9.285	9.296	1420
1430	9.296	9.307	9.319	9.330	9.342	9.353	9.364	9.376	9.387	9.398	9.410	1430
1440	9.410	9.421	9.433	9.444	9.456	9.467	9.478	9.490	9.501	9.513	9.524	1440
1450	9.524	9.536	9.547	9.558	9.570	9.581	9.593	9.604	9.616	9.627	9.639	1450
1460	9.639	9.650	9.662	9.673	9.684	9.696	9.707	9.719	9.730	9.742	9.753	1460
1470	9.753	9.765	9.776	9.788	9.799	9.811	9.822	9.834	9.845	9.857	9.868	1470
1480	9.868	9.880	9.891	9.903	9.914	9.926	9.937	9.949	9.961	9.972	9.984	1480
1490	9.984	9.995	10.007	10.018	10.030	10.041	10.053	10.064	10.076	10.088	10.099	1490
1500	10.099	10.111	10.122	10.134	10.145	10.157	10.168	10.180	10.192	10.203	10.215	1500
1510	10.215	10.226	10.238	10.249	10.261	10.273	10.284	10.296	10.307	10.319	10.331	1510
1520	10.331	10.342	10.354	10.365	10.377	10.389	10.400	10.412	10.423	10.435	10.447	1520
1530	10.447	10.458	10.470	10.482	10.493	10.505	10.516	10.528	10.540	10.551	10.563	1530
1540	10.563	10.575	10.586	10.598	10.609	10.621	10.633	10.644	10.656	10.668	10.679	1540

°C	0	1	2	3	4	5	6	7	8	9	10	°C
1550	10.679	10.691	10.703	10.714	10.726	10.738	10.749	10.761	10.773	10.784	10.796	1550
1560	10.796	10.808	10.819	10.831	10.843	10.854	10.866	10.877	10.889	10.901	10.913	1560
1570	10.913	10.924	10.936	10.948	10.959	10.971	10.983	10.994	11.006	11.018	11.029	1570
1580	11.029	11.041	11.053	11.064	11.076	11.088	11.099	11.111	11.123	11.134	11.146	1580
1590	11.146	11.158	11.169	11.181	11.193	11.205	11.216	11.228	11.240	11.251	11.263	1590
1600	11.263	11.275	11.286	11.298	11.310	11.321	11.333	11.345	11.357	11.368	11.380	1600
1610	11.380	11.392	11.403	11.415	11.427	11.438	11.450	11.462	11.474	11.485	11.497	1610
1620	11.497	11.509	11.520	11.532	11.544	11.555	11.567	11.579	11.591	11.602	11.614	1620
1630	11.614	11.626	11.637	11.649	11.661	11.673	11.684	11.696	11.708	11.719	11.731	1630
1640	11.731	11.743	11.754	11.766	11.778	11.790	11.801	11.813	11.825	11.836	11.848	1640
1650	11.848	11.860	11.871	11.883	11.895	11.907	11.918	11.930	11.942	11.953	11.965	1650
1660	11.965	11.977	11.988	12.000	12.012	12.024	12.035	12.047	12.059	12.070	12.082	1660
1670	12.082	12.094	12.105	12.117	12.129	12.141	12.152	12.164	12.176	12.187	12.199	1670
1680	12.199	12.211	12.222	12.234	12.246	12.257	12.269	12.281	12.292	12.304	12.316	1680
1690	12.316	12.327	12.339	12.351	12.363	12.374	12.386	12.398	12.409	12.421	12.433	1690
1700	12.433	12.444	12.456	12.468	12.479	12.491	12.503	12.514	12.526	12.538	12.549	1700
1710	12.549	12.561	12.572	12.584	12.596	12.607	12.619	12.631	12.642	12.654	12.666	1710
1720	12.666	12.677	12.689	12.701	12.712	12.724	12.736	12.747	12.759	12.770	12.782	1720
1730	12.782	12.794	12.805	12.817	12.829	12.840	12.852	12.863	12.875	12.887	12.898	1730
1740	12.898	12.910	12.921	12.933	12.945	12.956	12.968	12.980	12.991	13.003	13.014	1740
1750	13.014	13.026	13.037	13.049	13.061	13.072	13.084	13.095	13.107	13.119	13.130	1750
1760	13.130	13.142	13.153	13.165	13.176	13.188	13.200	13.211	13.223	13.234	13.246	1760
1770	13.246	13.257	13.269	13.280	13.292	13.304	13.315	13.327	13.338	13.350	13.361	1770
1780	13.361	13.373	13.384	13.396	13.407	13.419	13.430	13.442	13.453	13.465	13.476	1780
1790	13.476	13.488	13.499	13.511	13.522	13.534	13.545	13.557	13.568	13.580	13.591	1790
1800	13.591	13.603	13.614	13.626	13.637	13.649	13.660	13.672	13.683	13.694	13.706	1800
1810	13.706	13.717	13.729	13.740	13.752	13.763	13.775	13.786	13.797	13.809	13.820	1810